

# Declaration of Performance No. DOP\_B0073

## ABLOY LOCK CASE

### ABLOY® LE184, LE184X

#### Manufacturer:

Abloy Oy  
Björkboda factory  
Konttorintie 2  
FI-25860 Björkboda  
FINLAND

System or systems of  
assessment and verification  
of constancy of  
performance of the  
construction product:  
AVCP 1

#### NOTIFIED PRODUCT CERTIFICATION BODY:

VTT Expert Services Ltd  
ID No. 0809  
PO Box 1001  
FI-02044 VTT  
FINLAND

Notified product certification  
body performed the  
determination of the product  
type on the basis of type  
testing (including sampling),  
initial inspection of the  
manufacturing plant and of  
the factory production  
control and continuous  
surveillance, assessment  
and evaluation of factory  
production control and  
issued the certificate of  
constancy of performance  
of the product.

No. 0809-CPD-0660,  
0809-CPD-0663

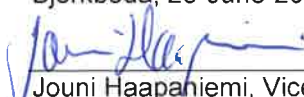
#### Intended use of the construction product:

EXIT lock case for wooden/steel doors.

Category of use	3	High frequency of use, chance of an accident occurring and of misuse.	EN179:2008  Building hardware. Emergency exit devices operated by a lever handle or push pad, for use on escape routes
Durability	7	200 000 test cycles	
Door mass	6	Up to 200 kg door mass	
Suitability for use on fire/smoke doors	B	Suitable for use on fire/smoke resisting door. Metal doors: Classes from EI <sub>1</sub> 15 to EI <sub>1</sub> 120 and from EI <sub>2</sub> 15 to EI <sub>2</sub> 120 Wooden doors: Classes from EI <sub>1</sub> 15 to EI <sub>1</sub> 30 and from EI <sub>2</sub> 15 to EI <sub>2</sub> 30	
Safety	1	Emergency exit device	
Corrosion resistance	3	96 h	
Security	4	3000 N	
Projection of operating element	2	Projection up to 100 mm	
Type of operation	A/B	Emergency exit device with "lever handle" or "push pad" operation	
Field of door application	B/D	Outwardly and inwardly opening single exit doors only	

Category of use	3	High frequency of use, chance of an accident occurring and of misuse.	EN1125:2008  Building hardware. Panic exit devices operated by a horizontal bar, for use on escape routes
Durability	7	200 000 test cycles	
Door mass	6	Up to 200 kg door mass	
Suitability for use on fire/smoke doors	B	Suitable for use on fire/smoke resisting door. Metal doors: Classes from EI <sub>1</sub> 15 to EI <sub>1</sub> 120 and from EI <sub>2</sub> 15 to EI <sub>2</sub> 120 Wooden doors: Classes from EI <sub>1</sub> 15 to EI <sub>1</sub> 30 and from EI <sub>2</sub> 15 to EI <sub>2</sub> 30	
Safety	1	Emergency exit device	
Corrosion resistance	3	96 h	
Security	2	1000 N	
Projection of horizontal bar	2	Projection up to 100 mm	
Type of horizontal bar operation	A	Panic exit device with "push-bar" operation.	
Field of door application	B	Single door only	

Björkboda, 28-June-2013

  
Jouni Haapaniemi, Vice President  
Abloy Oy, Lock Cases